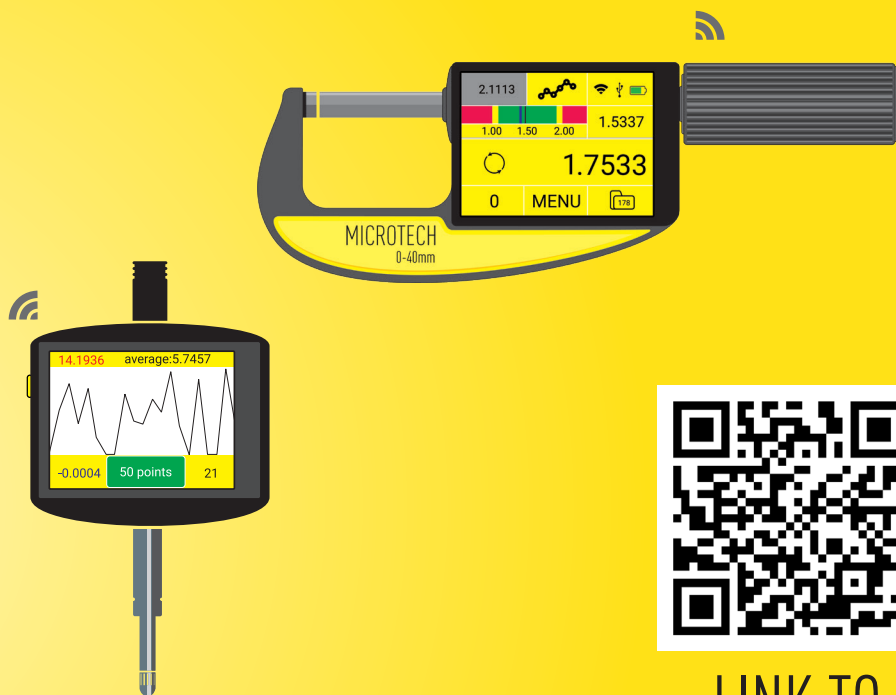


INNOVATIVE MEASURING INSTRUMENTS

 **MICROTECH**
est. 1995
U K R A I N E



LINK TO
CATALOG

MICROTECH **MICS** INTERFACES OPERATION MANUAL

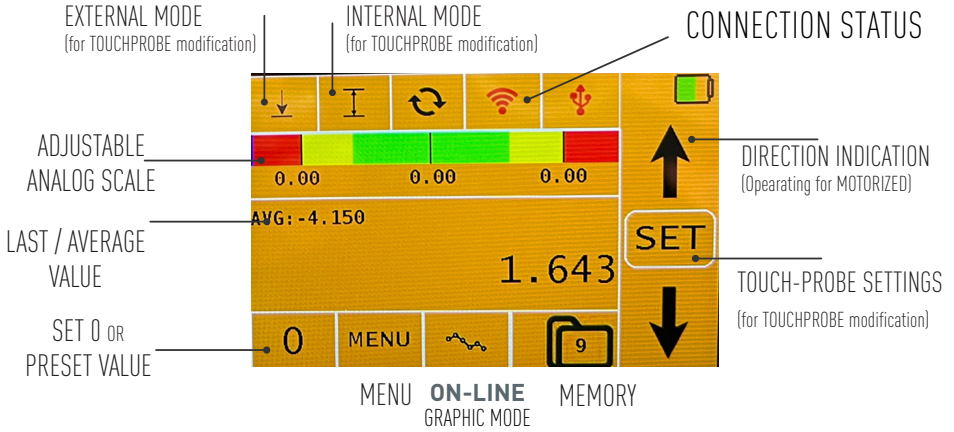

TABLET LAB

TABLET

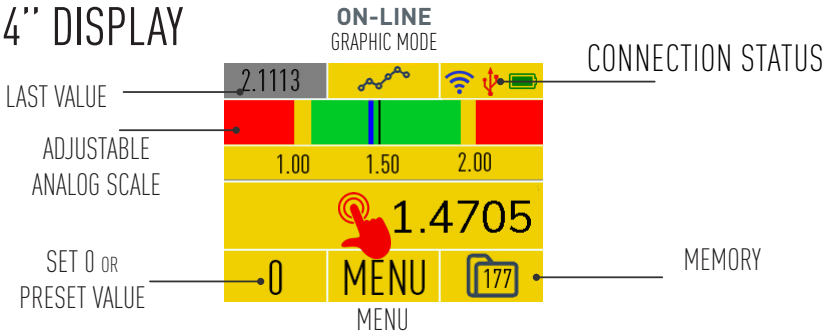
COMPUTERIZED

| Functions | | TABLET LAB | TABLET | COMPUTERIZED |
|---|------------------|--|-------------------|--------------|
| Display | | Color 3,5" | Color 2,4" / 2,0" | Color 1,54" |
| Resolution | | 480x320 | 320x240 | 240x240 |
| Touchscreen | | • | • | • |
| Charging socket | | Micro-USB IP67 | | |
| Rechargeable battery | | • | • | • |
| Battery status | | • | • | • |
| Energy saving modes | | • | • | • |
| Auto sleep on | | • | • | • |
| Memory | val. | 2000 | 2000 | 1000 |
| | Folders | • | • | - |
| | Statistics | • | • | • |
| | Data transfer | • | • | • |
| Connection | Wireless | Long range to MDS app for Windows, Android, iOS, MacOS (Free & Pro version) | | |
| | Wireless HID | HID connection direct to any app and OS (like keyboard) with format config | | |
| | Wireless HID+MAC | HID connection direct to any app and OS (like keyboard) with MAC address | | |
| | USB HID | HID USB connection direct to any app and OS (like keyboard) with format config | | |
| HUB mode | 2D master | • | • | |
| | 2D slave | • | • | • |
| | Probe mode | • | • | |
| 3D Probes operating | Manual mode | • | - | - |
| | Auto mode | • | - | - |
| Geometric measuring | | • | | |
| Motor-driven operation | | option | | |
| Direction visualisation (Height gauges) | | • | | |
| On-line Graphical mode | | | • (for 2.4" only) | - |
| Connection status | | • | • | • |
| Preset manager | | • | • | • |
| Adjustable Analog scale | | • | • | - |
| Formula | | • | • | • |
| Color Limits (Go/NoGo) | | • | • | • |
| Peak (Min/Max) | | • | • | • |
| Last value (HOLD) | | • | • | • |
| Resolution selection | | • | • | • |
| mm/inch selection | | • | • | • |
| Formula | | • | • | • |
| Linear correction | | • | • | • |
| Temperature correction | | • | • | - |
| Timer | | • | • | • |
| Calibration date | | • | • | • |
| Password manager | | • | • | - |
| Firmware update (for distributors) | | • | • | • |

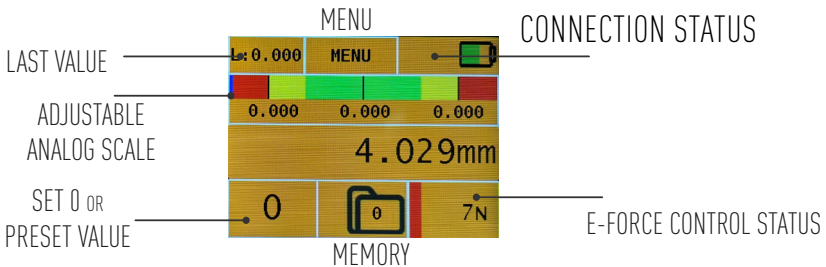
MAIN SCREEN TABLET LAB 3.5" DISPLAY



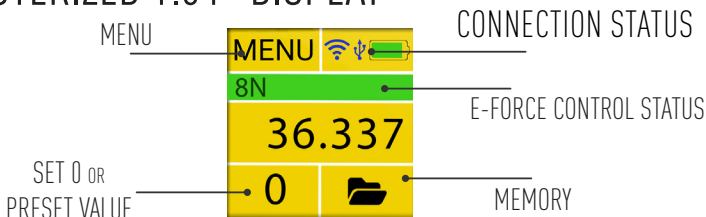
TABLET 2.4" DISPLAY

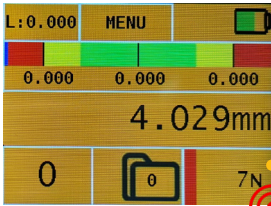


TABLET 2.0" DISPLAY WITH E-FORCE CONTROL



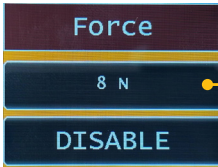
COMPUTERIZED 1.54" DISPLAY





- 8N FORCE LOW
- 8N FORCE OK
- 8N FORCE TOO HIGH

FORCE CONTROL SCALE
FORCE MENU ACTIVATING BY TOUCH



SELECT EXTERNAL FORCE IN RANGE 1-20N

DISABLE
FORCE FUNCTION

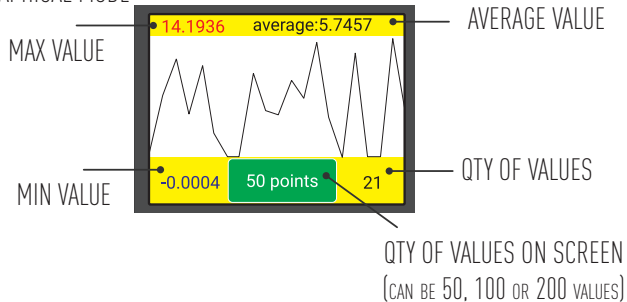
INDICATE
COLOR FORCE
STATUS INDICATION

AUTO
AUTO DATA SAVING/
TRANSFER,
WHEN FORCE OK

FORCE
INDICATION ACTUAL
FORCE VALUE

ON-LINE GRAPHIC**

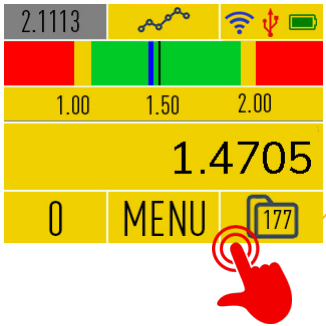
- GRAPHIC CAN BE CHANGED ON-LINE (BY BUTTON PUSH OR BY TIMER)
- SWIPE TO GO OUT GRAPHICAL MODE



* FOR CALIPERS AND HEIGHT GAUGES WITH E-FORCE MODULE

** MODIFICATIONS WITH 2.4" AND 3.5" DISPLAYS

MEMORY



- MEMORY STATUS INDICATION
- TOUCH BUTTON TO VIEW MEMORY



STANDARD MODE
77 values in memory



FOLDERS MODE
4 folders added
in actual folder 2 from 5 values added



STANDARD MODE

| Statistics | |
|------------|----------|
| MAX: | 59.9510 |
| MIN: | 6.0090 |
| AVG: | 21.1826 |
| D: | 204.9000 |

| Stat | All | Mode |
|------|--------|------|
| 1: | 12.009 | |
| 2: | 36.646 | |
| 3: | 29.090 | |
| 4: | 23.070 | |
| 5: | 56.624 | |

Mode
Standard

Delete or send?

Del Send

You can DELETE or SEND value or all values together or by WIRELESS or USB connection to Windows PC, Android or iOS

FOLDERS MODE*

| Statistics | |
|------------|----------|
| MAX: | 59.9510 |
| MIN: | 6.0090 |
| AVG: | 21.1826 |
| D: | 204.9000 |

4 2/5

Stat All Mode

Page 1/1

5 5 5 2

Mode
Folders

Values in folder:
5

select qty of values for each folder

new folder is created automatically when the number of values in the folder reaches the specified value

Delete or send?

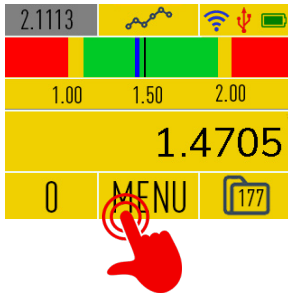
Del Send

Stat All

| | |
|----|--------|
| 1: | 12.009 |
| 2: | 36.646 |
| 3: | 29.090 |
| 4: | 23.070 |
| 5: | 56.624 |

You can DELETE or SEND value, folder or all folders by WIRELESS or USB connection to Windows PC, Android or iOS

* ON MODIFICATIONS WITH 2.4" AND 3.5" DISPLAYS ONLY



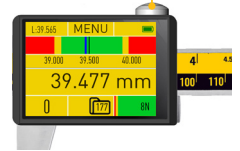
PUSH MENU BUTTON TO OPEN MAIN MENU



SWIPE BETWEEN MENU DISPLAYS



press the device button to exit to the main display



LIMITS mode GO/NOGO

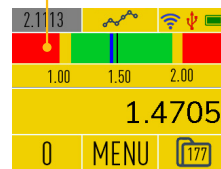


Activate LIMITS mode setting in  menu or on Analog scale* push on main screen

SCALE - Analog scale active



INDICATION LIMITS ON ANALOG SCALE*



Go NoGo

MAX - NoGo more Upper limit

MIN - NoGo less Lower limit

RANGE - Go between Limits



COLOR INDICATION LIMITS ON DATA BAR



PEAK mode MAX/MIN/MODULE/RANGE



Activate PEAK mode setting in  menu

DISABLE - non active mode

ENABLE - activating mode

REFRESH - refresh peak value according timer



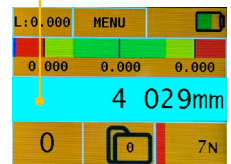
MAX - indicating MAX measured value

MIN - indicating MIN measured value

MODULE - indicating MAX module

RANGE - indicating deviation between MAX and MIN

COLOR INDICATION PEAK ON DATA BAR



* ON MODIFICATIONS WITH 2.4" AND 3.5" DISPLAYS ONLY



TIMER mode

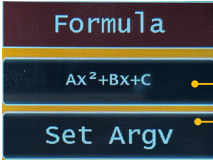
Saving data to memory or sending data Wireless/USB by Timer



Select timer period
Reset to deactivate mode



FORMULA mode



Select FORMULA Type*
(Math, Preset, Radius or other)

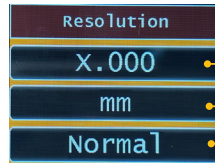
Select arguments



*For Standard measurements, must be selected Formula Ax^2+Bx+C $B=1$.



RESOLUTION selection



Resolution selecting
mm/inch conversion
Normal or Inverted measuring



DISPLAY settings

Sleep OFF (15 s low brightness off, sleep off)
Sleep 15s (15 s low brightness on, sleep off)
Sleep ON (15 s low brightness on, sleep on)



Display rotation
 $0^\circ, 90^\circ, 180^\circ, 270^\circ$

Touchscreen lock
Brightness level



TEMP compensation*

Recalculation size of detail (to Optimal 20 C temperature condition) depending on type of material and actual temperature



4 types of material for selection:
- Glass, Quartz
- Stainless steel
- Cuprum and alloys
- Aluminium and alloys

Manual Temperature setting



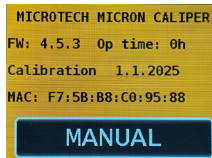
PASSWORD manager*



Activate Menu protection
Activate Memory protection
Password setting

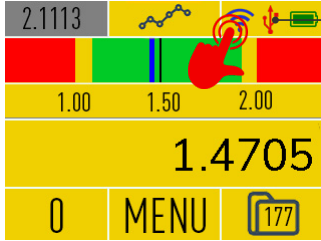


Device INFO



Information about device
- Firmware version
- Device operation time (in hours)
- MAC address for WIRELESS connection
- Device manual QR code

* ON MODIFICATIONS WITH 2.4" AND 3.5" DISPLAYS ONLY



CONNECTION STATUS

- WIRELESS MDS CONNECTED
- WIRELESS HID CONNECTED
- USB HID CONNECTED

Activate data transfer mode throw menu



WIRELESS MDS MODE

QR-Link to MDS App

Data transfer power

WIRELESS data transfer to MICROTECH MDS app for Windows, Android, iOS, MacOS

WIRELESS HID MODE

WIRELESS HID data transfer (like keyboard) direct to any customers app

USB HID data transfer (like keyboard) direct to any customers app (use USB cable from set)

data transfer format visualization

MAC address format or OFF

last symbol Arr down/ CR+LF

Data transfer power

USB HID MODE

Windows
TRANSFER DATA TO CAD, SPC OR OTHER SOFTWARE

iOS
TRANSFER DATA TO EXCEL OR OTHER TABLE EDITORS

android
TRANSFER DATA TO ANY BROWSE OR APP

LINUX

macOS

Dot or Comma on transferred value language localization

HUB SLAVE mode

HUB SLAVE MODE activating to transfer data to MASTER device

Activate HUB SLAVE mode in DATA TRANSFER menu



DATA TRANSFER



HUB MASTER mode*

HUB MASTER MODE activating to RECEIVING data from SLAVE device

Activate HUB MASTER mode in DATA TRANSFER menu



ANALOG SCALE
FOR PROBE MODE
0 P 0.334
SET ZERO
0 75.573
ON-LINE GRAPHIC MODE
MENU 177

MAIN SCREEN on HUB MASTER mode

2D AND HUB MODE

- PROBE - Save data when Probe reaches value
- PROBE Auto - Save the data when Probe will reach the value with this value compensation
- 2D - 2 axis data reading
- 2D Sync- Synchronized 2 axis data reading

2D MODE - 2 axis data reading

- A.C.on - Auto Connection active
- A.C.off - Auto Connection no active

- Connect SLAVE device
- Axis priority selecting

2D Sync MODE - Synchronized 2 axis data reading

- A.C.on - Auto Connection active
- A.C.off - Auto Connection no active

- Connect SLAVE device
- Symbol between Axis

PROBE MODE - Saving data on MASTER when Probe (SLAVE) will reach selected limit value

- A.C.on - Auto Connection active
- A.C.off - Auto Connection no active

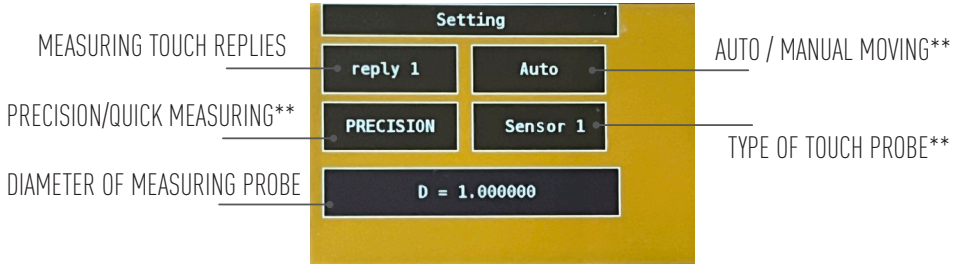
- Connect SLAVE device
- Axis priority selecting
- Setting PROBE limit value

PROBE Auto MODE- Saving data on MASTER when Probe (SLAVE) will reach selected limit value with difference compensation

- A.C.on - Auto Connection active
- A.C.off - Auto Connection no active

- Connect SLAVE device
- Axis priority selecting
- Setting PROBE limit value

* ON MODIFICATIONS WITH 2.4" AND 3.5" DISPLAYS ONLY

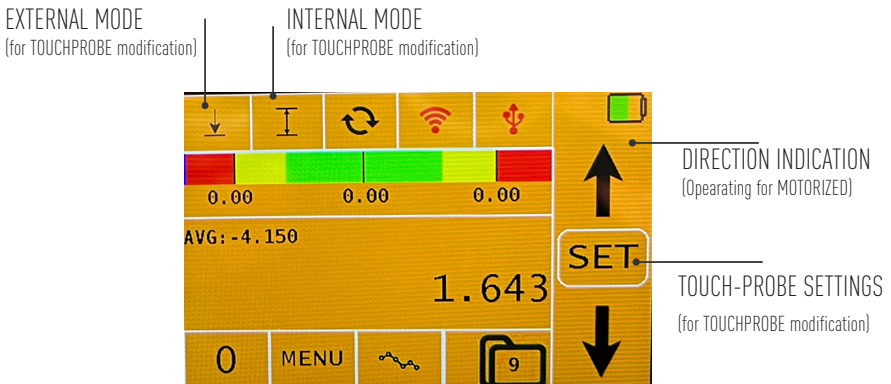


Height gauges with Touchprobe has two measuring modes:

- External mode
- Internal mode -for measuring inside holes or other internal sizes (internal dimension can be recalculating according measuring probes Diameters)

It's possible to select Touchprobe measuring replies to improve accuracy.

Motorized height gauges can operate in Auto mode, just by Direction button push.



* ON TOUCHPROBE HEIGHT GAUGES ONLY

** ON MOTORIZED HEIGHT GAUGES 3.5" DISPLAYS ONLY

TROUBLESHOOTING

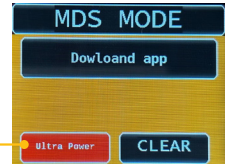
1. NOT CHARGING

- Check the USB cable (better to use original USB cable from the set)
- Try to reconnect throw high power charger 1A+ and leave for 30+ minutes

2. NON STABILITY CONNECTION

- Increase Data transfer power in device menu
- Use extension for USB-dongle and install USB-dongle in straight view with instruments.

Data transfer power



3. HOW TO SOLVE BLINKING SCREEN

Following these steps should resolve any blinking screen issues and ensure that your MICROTECH device works properly. Always remember to disconnect and remove the device from your Bluetooth settings before changing modes to avoid conflicts and ensure a smooth transition.



If your MICROTECH measuring device's screen starts blinking, it's likely because the Wireless modes were not switched correctly. This problem usually happens when the device is still remembered in an old mode by your computer or mobile device. To fix this, you need to remove the device from the Bluetooth settings before changing the mode.

Step-by-Step Solution

Make sure to disconnect and remove the MICROTECH device from your computer or mobile device's Bluetooth settings. Here's how to do it:

On a PC: Go to your Bluetooth settings, find the MICROTECH device, and select «Remove» or «Forget».

On an Android Phone: Open Settings, go to Bluetooth, find the MICROTECH device, and tap «Forget» or «Remove».

On an iPhone: Open Settings, go to Bluetooth, find the MICROTECH device, tap the info icon (i), and select «Forget This Device».

4. TOUCHSCREEN NO RESPOND

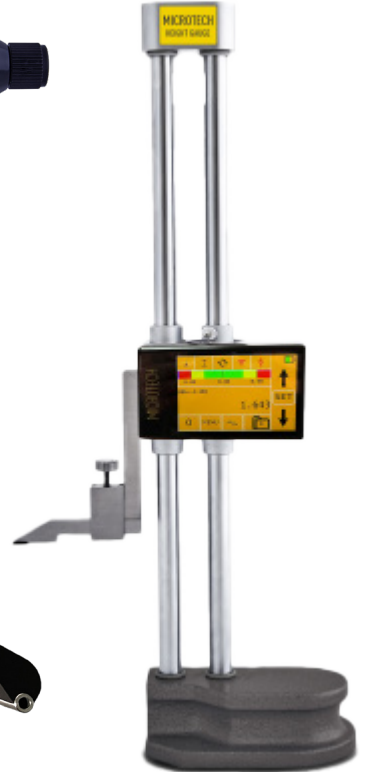
- Deactivate Touch OFF function in menu



Touchscreen lock

5. PROBLEM NOT SOLVED

- If your problem not solved - contact with our service: admin@microtech.tools
- Pls write: Item No, Serial No, Photo of device info screen, problem description



130+ PATENTS US, UA, WO



Only innovative measuring instruments

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 04080, Ukraine, Kyiv, Nizhnyurkovska str., 45a
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MANUFACTURING ISO9001:2015



CALIBRATION ISO17025:2017